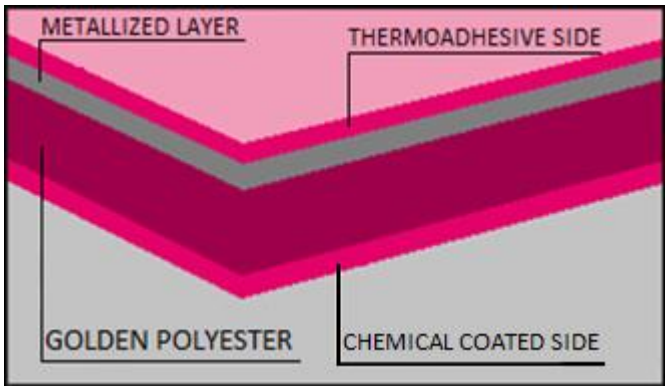
TECHNICAL DATA SHEET

TK PET MET GOLD

TK PET MET GOLD is a golden bioriented polyester film with one side chemical coated, the other side is metallized and thermoadhesive. The adhesive side is specifically designed for thermal lamination of printed or unprinted paper and cardboard.

This film is suitable to come into contact with food and complies with EN-71 (declarations on request).



TYPICAL TECHNICAL FEATURES [(1)]

PHYSICAL PROPERTIES	METHOD	UNIT	VALUE code 490/33
Thickness	Internal	µm	24 ± 1,2
Grammage	Internal	g/m^2	28,23 ± 1,41
Surface tension	ASTM D2578	dyne/cm	42 - 46

THERMAL PROPERTIES		METHOD	UNIT	VALUE code 490/33
Lamination temperature	adhesive side	Internal	°C	90 - 110 [(†)]

[(†)] variable according to the processing conditions. Best adhesion performance is usually 24h after laminating.

STORAGE

Store the material in a dry location (preferably with RH < 50%) at a constant temperature between 10°C and 30°C.
Do not leave it exposed to direct sunlight or atmospheric agents.
Partially used reels have to be repacked as originally supplied.

WARRANTY

Material processability is guaranteed up to 6 months since shipment date, as long as it is stored correctly.
It is recommended to condition the material at room temperature at least 24 hours before its use.

DISCLAIMERS

ULTRALEN FILM GmbH gives no warranty, expressed or implied, as to the suitability of the material for a specific application or characteristic use. An industrial homologation test of the material in actual conditions of purpose is always needed in order to verify its suitability for the specific application or characteristic use.

[(1)] The information and data contained herein are to be used only as a guideline; therefore, ULTRALEN FILM GmbH doesn't offer any guarantee on their absolute truthfulness and doesn't accept any liability arising out of their use.

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Before using the material, it is advisable to check the compatibility of the inks and adhesives to be purposed with the type and level of its treatment.