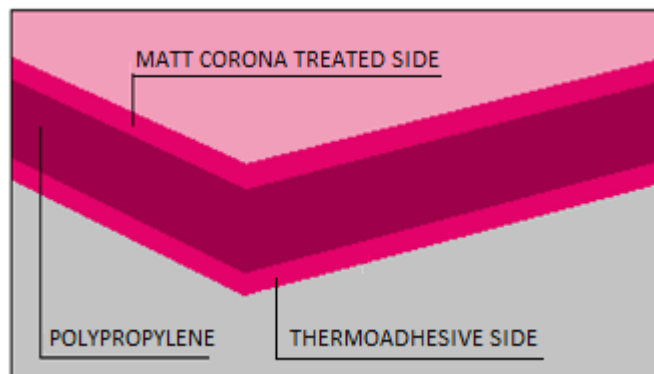


## TECHNICAL DATA SHEET

## TK27 SILK

**TK27 SILK** is a silky matt bioriented polypropylene film with one side corona treated and the other side coated with adhesive, which is specifically designed for thermal lamination of printed or unprinted paper and cardboard.

*This film complies with EN-71, only the non EVA side is suitable to come into direct contact with food (declarations on request).*



### TYPICAL TECHNICAL FEATURES <sup>(1)</sup>

PHYSICAL PROPERTIES		METHOD	UNIT	VALUE code 160/02
Thickness		Internal	μm	27
Grammage		Internal	g/m <sup>2</sup>	22,5
Surface tension	corona side	ASTM D2578	dyne/cm	≥ 40

THERMAL PROPERTIES		METHOD	UNIT	VALUE code 160/02
Lamination temperature		ASTM D1204	°C	100 - 120 <sup>(†)</sup>

<sup>(†)</sup> variable according to the processing conditions

OPTICAL PROPERTIES		METHOD	UNIT	VALUE code 160/02
Gloss (matt side)	45°	ASTM D2457	GU	17 - 25

### STORAGE

Store the material in a dry location (preferably with RH < 50%) at a constant temperature between 10°C and 30°C. Do not leave it exposed to direct sunlight or atmospheric agents. Partially used reels have to be repacked as originally supplied.

### WARRANTY

Material processability is guaranteed up to 6 months since shipment date, as long as it is stored correctly. It is recommended to condition the material at room temperature at least 24 hours before its use.

**<sup>(1)</sup> The information and data contained herein are to be used only as a guideline; therefore, ULTRALEN FILM GmbH doesn't offer any guarantee on their absolute truthfulness and doesn't accept any liability arising out of their use.**

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#### *DISCLAIMERS*

ULTRALEN FILM GmbH gives no warranty, expressed or implied, as to the suitability of the material for a specific application or characteristic use. An industrial homologation test of the material in actual conditions of purpose is always needed in order to verify its suitability for the specific application or characteristic use.

Before using the material, it is advisable to check the compatibility of the inks and adhesives to be purposed with the type and level of its treatment.