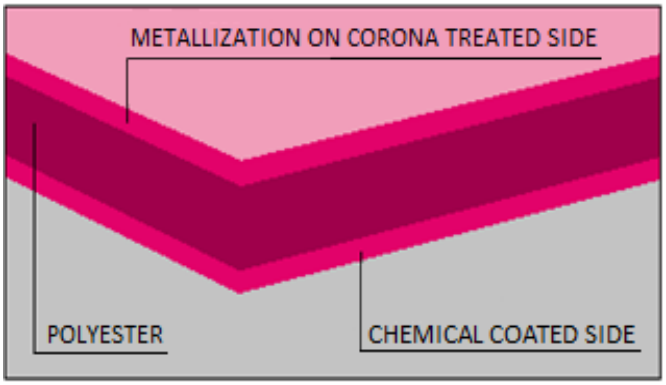
TECHNICAL DATA SHEET	*K8 PET MET SILVER*

K8 PET MET SILVER is a bioriented metallized (on corona treated side) polyester film with the other side chemical coated *(outside)*.

This film is suitable to come into contact with food and complies with EN-71. (declarations on request).



TYPICAL TECHNICAL FEATURES [(1)]

PHYSICAL PROPERTIES		METHOD	UNIT	VALUE *code 401/45*
Thickness		Internal	µm	8 ± 0,2
Grammage		Internal	g/m^2	11,21 ± 0,28
COF *(metallized side / coated side)*	dynamic	ASTM D1894	-	≤ 0,65
	static		-	≤ 0,75
Surface tension	coated side	ASTM D2578	dyne/cm	≥ 38

MECHANICAL PROPERTIES		METHOD	UNIT	VALUE *Code 401/45*
Tensile strength at break	MD	ASTM D882	kg/cm^2	≥ 2.200
	TD			≥ 2.100
Elongation at break	MD	ASTM D882	%	≥ 100
	TD			≥ 90

THERMAL PROPERTIES		METHOD	UNIT	VALUE *code 401/45*
Thermal shrinkage (150°C/30min)	MD	DIN 53 377	%	≤ 2,4
	TD			≤ 0,4

METALLIZATION PROPERTIES	METHOD	UNIT	VALUE *code 401/45*
Metal bond strength	Internal	g/25mm	200 - 250
Optical density	Internal	-	2,2 ± 0,11

[(1)] **The information and data contained herein are to be used only as a guideline; therefore, ULTRALEN FILM GmbH doesn't offer any guarantee on their absolute truthfulness and doesn't accept any liability arising out of their use.**

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BARRIER PROPERTIES	METHOD	UNIT	VALUE *code 401/45*
WVTR (37,7°C/90%RH)	ASTM F1249	g/(m²·24h)	< 0,8
O_2TR (23°C/0%RH)	ASTM D3985	cm³/(m²·24h·bar)	< 1,0

STORAGE

Store the material in a dry location (preferably with RH < 50%) at a constant temperature between 10°C and 30°C.
Do not leave it exposed to direct sunlight or atmospheric agents.
Partially used reels have to be repacked as originally supplied.

WARRANTY

Material processability is guaranteed up to 6 months since shipment date, as long as it is stored correctly.
It is recommended to condition the material at room temperature at least 24 hours before its use.

DISCLAIMERS

ULTRALEN FILM GmbH gives no warranty, expressed or implied, as to the suitability of the material for a specific application or characteristic use. An industrial homologation test of the material in actual conditions of purpose is always needed in order to verify its suitability for the specific application or characteristic use.
Before using the material, it is advisable to check the compatibility of the inks and adhesives to be purposed with the type and level of its treatment.